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APPLICATION NO.	F	TLING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	COMMINACEMONACE	
10/614,555		07/07/2003	Thomas H. Peter	142-96 DIV CON (0008UP	CONFIRMATION NO.	
28249	7590	11/05/2004		EXAMINER		
DILWORTH & BARRESE, LLP 333 EARLE OVINGTON BLVD. UNIONDALE, NY 11553				SERGENT, RABON A		
				ART UNIT	PAPER NUMBER	
				1711		
				DATE MAIL ED: 11/05/2004	DATE MAIL ED: 11/05/2004	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	10/614,555	PETER ET AL.				
Office Action Summary	Examiner	Art Unit				
	Rabon Sergent	1711				
The MAILING DATE of this communication ap						
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a rep If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b). Status 1) Responsive to communication(s) filed on 11 A	LY IS SET TO EXPIRE 3 MONTH 136(a). In no event, however, may a reply be to the statutory minimum of thirty (30) da will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONI go date of this communication, even if timely file august 2004.	mely filed ys will be considered timely. the mailing date of this communication.				
2a)☑ This action is FINAL . 2b)☐ This action is non-final.						
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) Claim(s) 1-16 is/are pending in the application. 4a) Of the above claim(s) is/are withdray 5) Claim(s) is/are allowed. 6) Claim(s) 1-16 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or	wn from consideration.					
Application Papers	·					
9) The specification is objected to by the Examiner.						
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the priori application from the International Bureau * See the attached detailed Office action for a list of 	s have been received. s have been received in Application ity documents have been received (PCT Rule 17.2(a)).	on No d in this National Stage				
Attachment(s)						
Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date S. Patent and Trademark Office	4) Interview Summary (in Paper No(s)/Mail Date of Informal Pate of Information Informati	e				

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1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

2. Claims 1-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Okazaki et al. ('623) or Koyama et al. ('399), each in view of Gajewski ('689 or '806) or Kulp et al. ('488) or Ruprecht et al.

The primary references disclose the coating of flexible substrates with linear polyurethane prepolymers, which are cured with chain extenders, such as diols, having applicants' claimed molecular weight, and diamines.

3. The primary references fail to disclose the use of a rotational casting method; however, such methods were known to be useful for casting or coating polyurethanes on substrates. This position is supported by the teachings of the secondary references. Therefore, since one of ordinary skill in the art would have reasonably expected that virtually any known casting technique would be suitable for use with the polyurethanes of the primary references, the position is taken that it would have been obvious to select the known rotational casting process from the known field of polyurethane casting techniques and to employ such a process with the

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compositions of the primary references, so as to arrive at the claimed method. The selection of such a method is considered to be analogous to the selection of an obvious design choice.

- 4. Furthermore, while the primary references fail to specifically recite the use of a secondary aliphatic amine with a diol chain extender to cure the prepolymer, patentees do disclose secondary amine chain extenders, such as piperazine. Since it has long been known that cure or reaction profiles of polyurethanes can be controlled based on the reactivity of the chain extender, the position is taken that it would have been obvious to tailor the reaction profiles, depending on the requirements of the rotational casting process, by using blends of curing agents, including the disclosed diols and secondary amines, so as to arrive at the instant invention. Furthermore, it would have been obvious to select foams as being suitable substrates for the production of the composites, since the application of coverings or skins to foams has long been known in the art.
- 5. Applicants have essentially argued that there is no motivation to employ the rotational casting process with the polyurethane compositions of Okazaki et al. or Koyama et al. The examiner has considered this argument; however, the position is maintained for the aforementioned reasons that it would have been *prima facie* obvious to select a rotational casting process from virtually any casting process known to be useful for the application of polyurethanes onto a substrate. Having taken the position that the selection of the rotational casting technique is *prima facie* obvious, the examiner has looked to the record for evidence of nonobviousness. Accordingly, the examiner has considered applicants' examples within the specification for showings of unexpected results attributable to the claimed rotational casting process. However, the examiner has not found adequate showings of unexpected results based

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upon the examples; none of the examples demonstrate that the selection of the casting technique

is critical in situations where the composition is representative of the compositions of the prior

art. The comparative examples of the specification vary such parameters as the curing agent or

the branching of the prepolymer; however, none of them establish that the use of a casting

technique, other than rotational casting, with a polyurethane composition that corresponds to that

of the prior art, which is considered to be fully analogous to the instant composition, yields an

unexpected result.

6. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time

policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE

MONTHS from the mailing date of this action. In the event a first reply is filed within TWO

MONTHS of the mailing date of this final action and the advisory action is not mailed until after

the end of the THREE-MONTH shortened statutory period, then the shortened statutory period

will expire on the date the advisory action is mailed, and any extension fee pursuant to 37

CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

however, will the statutory period for reply expire later than SIX MONTHS from the mailing

date of this final action.

Any inquiry concerning this communication should be directed to R. Sergent at telephone

number (571) 272-1079.

R. Sergent

October 28, 2004

RABON SERGENT